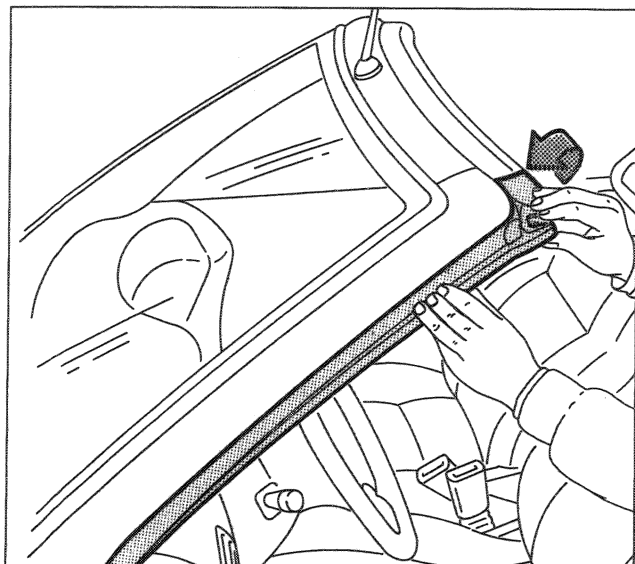


PUNTO eMANUAL

Bodywork

Title	Page
Removing/refitting windscreen pillar seal	1 ➡



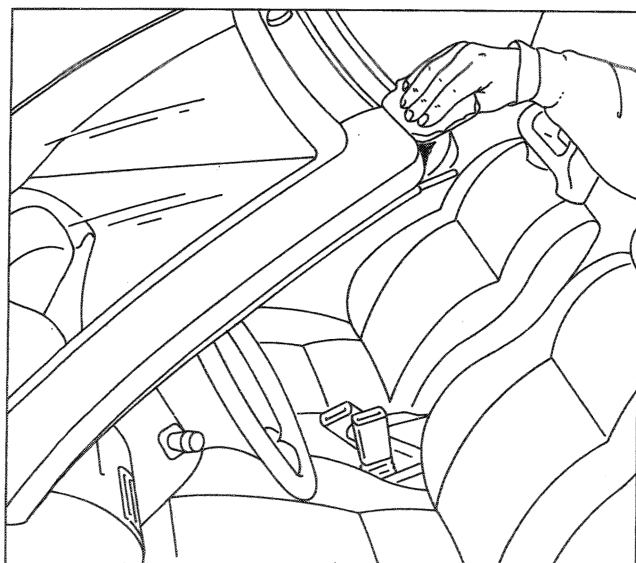
P3M69BM02 P3M69BM01



REMOVING-REFITTING WINDSCREEN PILLAR SEAL

Removing

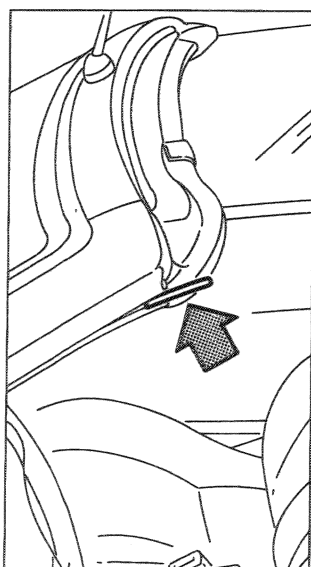
Prise off the windscreen pillar seal and remove it.



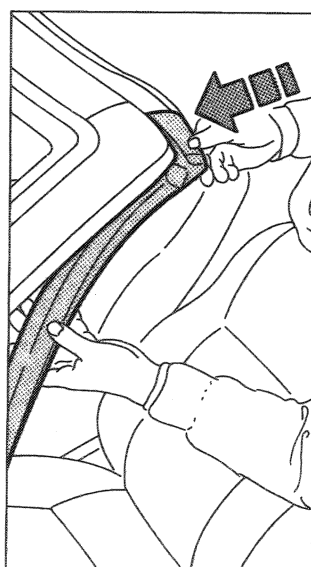
P3M69BM04 P3M69BM03

Refitting

- Using 600 abrasive paper, remove the primer and double-sided adhesive residues;
- thoroughly clean the surface shown using aviation fuel and disposable paper;



P3M69BM06 P3M69BM05

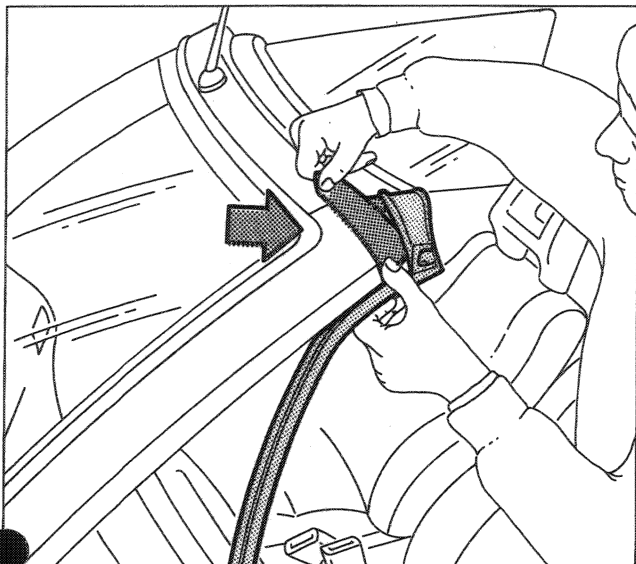


P3M69BM08 P3M69BM07



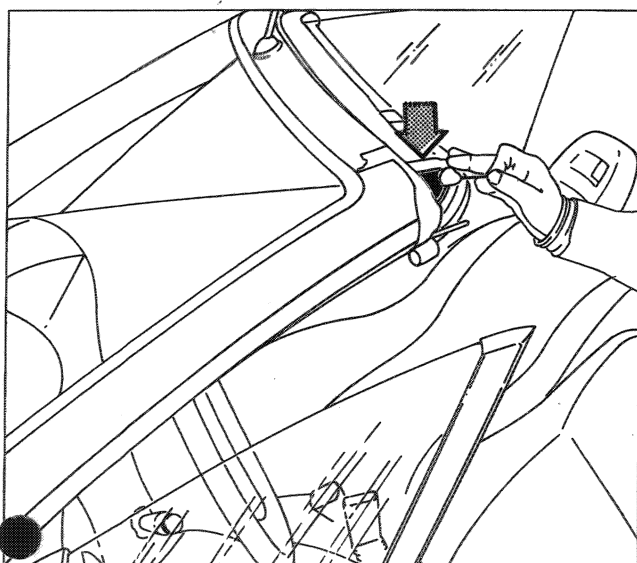
- place the new part on the seal-support channel secured to the windscreen frame pillar (left picture);
- take care when inserting the spare in the appropriate centring hole at the top of the seal (right picture);

70.



P3M70BM02 P3M70BM01

- using disposable tape, delimit the exact glueing area which should be treated as described below;



P3M70BM04 P3M70BM03

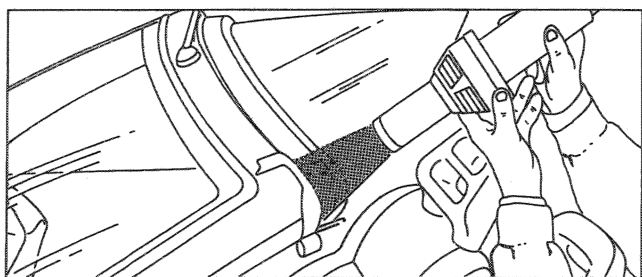
- apply black BETAPRIMER 5402 on the entire glueing surface of the seal and wait 10 minutes for it to dry;

NOTE *For aesthetic reasons, avoid the emergence of Betaprimer from the glueing perimeter.*

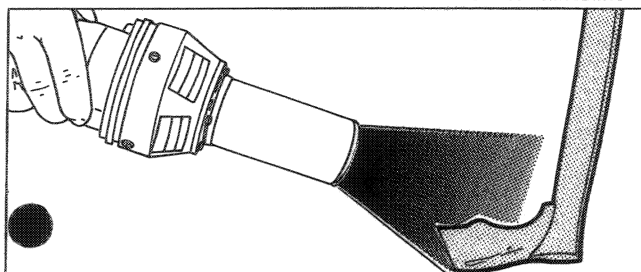
- using an appropriate buffer, apply "Type 3MY4297" adhesion promoter;



It is advisable to use a mask to avoid inhalations, since the product used is solvent based.



P3M70BM06 P3M70BM05



P3M70BM08 P3M70BM07

- heat up the area in question to a temperature of 30°C for three minutes using a variable-intensity lamp or a blower (top picture);
- heat up the top of the part to a temperature of 30°-40°C for about five minutes (bottom picture);